

## Instruction Manual

**BL 981411-0**  
**BL 981411-1**

## Panel-Mounted pH Indicators & Controllers



### WARRANTY

These instruments are guaranteed for two years against defects in workmanship and materials when used for their intended purpose and maintained according to instructions. Electrodes and probes are guaranteed for six months. This warranty is limited to repair or replacement free of charge.

Damages due to accidents, misuse, tampering or lack of prescribed maintenance are not covered.

If service is required, contact the dealer from whom you purchased the instrument. If under warranty, report the model number, date of purchase, serial number and the nature of the problem. If the repair is not covered by the warranty, you will be notified of the charges incurred. If the instrument is to be returned to Hanna Instruments, first obtain a Returned Goods Authorization number from the Technical Service department and then send it with shipping costs prepaid. When shipping any instrument, make sure it is properly packaged for complete protection.

#### Recommendations for Users

Before using these products, make sure that they are entirely suitable for the environment in which they are used. Operation of these instruments in residential areas could cause unacceptable interferences to radio and TV equipment. The glass bulb at the end of the electrode is sensitive to electrostatic discharges. Avoid touching this glass bulb at all times. During operation, ESD wrist straps should be worn to avoid possible damage to the electrode by electrostatic discharges. Any variation introduced by the user to the supplied equipment may degrade the instrument's EMC performance. To avoid electrical shock, do not use these instruments when voltages at the measurement surface exceed 24 Vac or 60 Vdc. To avoid damages or burns, do not perform any measurement in microwave ovens.

Dear Customer,

Thank you for choosing a Hanna Instruments product. Please read this instruction manual carefully before using these instruments. This manual will provide you with the necessary information for correct use of these instruments. If you need additional technical information, do not hesitate to e-mail us at [tech@hannainst.com](mailto:tech@hannainst.com) or view our worldwide contact list at [www.hannainst.com](http://www.hannainst.com).

### PRELIMINARY EXAMINATION

Remove the instrument from the packing material and examine it carefully to make sure that no damage has occurred during shipping. If there is any damage, notify your Dealer or the nearest Hanna Customer Service Center. Each meter is supplied with:

- Mounting brackets
- Instruction manual

**Note:** Save all packing material until you are sure that the instrument functions correctly. All defective items must be returned in the original packing with the supplied accessories.

### GENERAL DESCRIPTION

BL981411-0 and BL981411-1 are panel-mounted pH indicators and controllers designed for simplicity of use in a wide range of industrial applications.

Connections and wiring to electrode, power supply and contacts are made via the terminal blocks on the rear panel. The meters are equipped with a BNC socket and accept input from conventional pH electrodes.

Other features include: overtime control system, selection of dosing direction (Acid/Alk), one dosing contact, multi-colour LED for indicating if the meter is in measurement/dosing/alarm condition, possibility to set (Off-Auto-On switch) dosing action mode.

Two models are available:

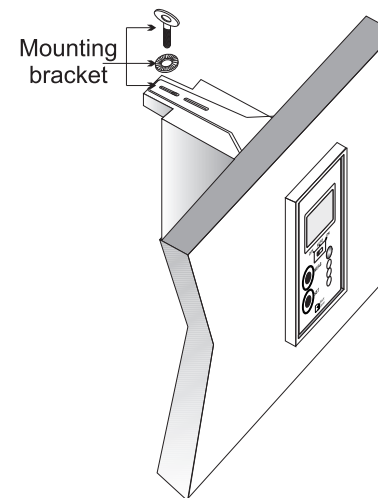
- BL 981411-0 powered at 12 Vdc
- BL 981411-1 powered at 115 or 230 Vac

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### SPECIFICATIONS

Range	0.0 to 14.0 pH
Resolution	0.1 pH
Accuracy (@ 25 °C / 77 °F)	±0.2 pH
Calibration	Manual, through CAL (Offset) trimmer
Dosing Contact	Maximum 2A (fuse protected), 250 Vac, 30 Vdc
Dosing Selection	Acid or Alk, selectable on the back panel
Contact Open	= Acid dosage = Relay ON if Measure > Setpoint
Contact Close	= Alk dosage = Relay ON if Measure < Setpoint
Setpoint	Adjustable, from 0 to 14 pH
Overtime	Adjustable, typically from 5 to approx. 30 minutes
Power Consumption	10 VA
Installation Category	II
Power supply:	External (fuse protected)
BL981411-0	12 Vdc
BL981411-1	115/230 Vac; 50/60 Hz
Dimensions	83 x 53 x 99 mm (3.3 x 2.1 x 3.9")

### ASSEMBLING VIEW



### ACCESSORIES

#### pH CALIBRATION SOLUTIONS

HI 7006M/L pH 6.86 buffer solution, 230/500 mL bottle

HI 7007M/L pH 7.01 buffer solution, 230/500 mL bottle

#### OTHER SOLUTIONS

HI 70300M/L Electrode storage solution, 230/500 mL bottle

HI 7061M/L Electrode general cleaning solution, 230/500 mL

HI 7073M/L Protein cleaning solution, 230/500 mL bottle

HI 7074M/L Inorganic cleaning solution, 230/500 mL bottle

HI 7077M/L Oil & Fat cleaning solution, 230/500 mL

#### REFILLING ELECTROLYTE SOLUTIONS (50 mL, 4 pcs.)

HI 7071 3.5M KCl + AgCl, for single junction electrodes

HI 7072 1M KNO<sub>3</sub> solution

HI 7082 3.5M KCl, for double junction electrodes

#### pH ELECTRODES

HI 1002/5 BNC connector, double junction, plastic-body w/external thread & 5 m (16.5') cable

HI 1090T Screw connector, double junction, glass-body with external thread

HI 1110S Screw connector, single junction, glass-body

HI 1210T Screw connector, double junction, plastic-body with external thread

HI 2114P/2 BNC connector, double junction, plastic-body with 2 m (6.6') cable

HI 1210B/5 BNC connector, double junction, plastic-body, with 5 m (16.5') cable

HI 2910B/5 BNC connector, double junction, plastic-body, with built-in amplifier and 5 m (16.5') cable

#### EXTENSION CABLES, SCREW TO BNC CONNECTOR

HI 7855/5 Extension cable 5 m (16.5') long

HI 7855/10 Extension cable 10 m (33') long

#### OTHER ACCESSORIES

BL PUMPS Dosing Pumps (flow rate from 1.5 to 20 LPH)

HI 6050 Submersible electrode holder, 60 cm (24")

HI 6051 Submersible electrode holder, 110 cm (43")

HI 6054B Electrode holder for in-line applications

HI 6054T Electrode holder for in-line applications

HI 710005 12 Vdc power adapter, US plug

HI 710006 12 Vdc power adapter, European plug

HI 731326 Calibration screwdriver (20 pcs.)

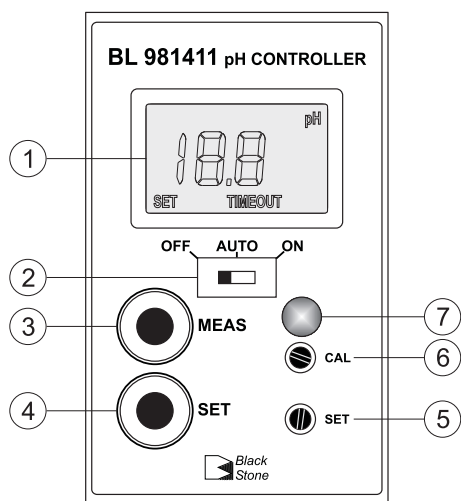
HI 740146 Mounting brackets

HI 7871 Level Controller (min and max)

HI 7873 Level Controller (min, max and overflow)

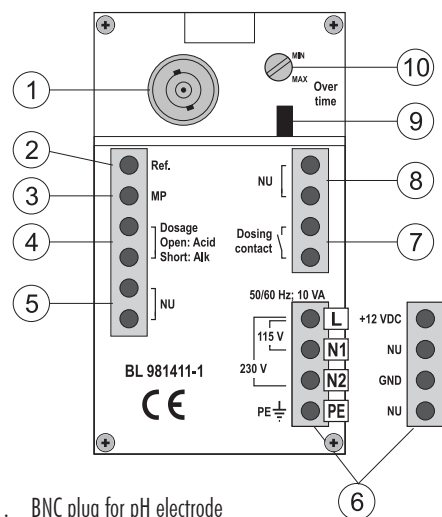
## FUNCTIONAL DESCRIPTION

Front panel



1. Liquid Crystal Display
2. Switch for selecting dosing mode:
  - **OFF** = dosing disabled
  - **Auto** = automatic dosing, depending on setpoint value and dosing selection
  - **ON** = dosing always active
3. **MEAS** key to set the instrument to measurement mode
4. **SET** key to display and set the setpoint value
5. **SET** trimmer to adjust the setpoint value (0 to 14 pH)
6. **CAL** trimmer to adjust the pH offset value during calibration
7. 3-colour LED indicator:
  - Green = meter in measurement mode
  - Orange/Yellow = dosing in progress
  - Red, blinking = indicates an alarm condition

Rear panel



1. BNC plug for pH electrode
2. Connection for electrode reference
3. Connection for potential Matching Pin
4. Acid/Alkaline dosage selection terminal:
  - contact open = acid selection
  - contact closed = alkaline selection
5. Not Used contact
6. Power supply terminal:
  - for **BL981411-0** model: 12 Vdc adapter
  - for **BL981411-1** model: 115 Vac or 230 Vac option
7. This contact acts as a switch for driving the dosing system (e.g. dosing pump)
8. Not Used contact
9. Jumper for enabling (jumper in) or disabling (jumper removed) the overtime control
10. Trimmer for overtime setting (typically from 5 to 30 minutes)



All external cables connected to the rear panel should end with cable lugs.



A circuit breaker (rated 6A max.) must be connected in close proximity to the equipment, and in a position easy to reach by the operator, for disconnection of the instrument and of all the devices connected to the relays.

## OPERATIONS

### REAR PANEL CONNECTIONS

#### Terminals #1, #2 and #3: Electrode

- Connect a pH-electrode to the meter's BNC plug (#1).
- To benefit from the differential input, connect the proper electrode wire (if available) or a cable with a potential matching pin (grounding bar) to the relevant terminal (#3) on the rear panel.

**Note:** When the Matching Pin can not be immersed together with the pH electrode in the solution, disable the differential input by shorting terminals #3 (Matching Pin) and #2 (Electrode Reference) with a jumper wire.

#### Terminals #4: Dosing selection

- For acid dosage, leave the circuit open.
- For alkaline dosage, short the terminals with a jumper wire.

#### Terminals #5: Not Used

#### Terminals #6: Power Supply

- Model **BL981411-0**: connect the 2 wires of a 12 Vdc power adapter to the terminals +12 Vdc and GND.
- Model **BL981411-1**: connect a 3-wire power cable to the terminals while paying attention to the correct earth (PE), line (L) and neutral (N1 for 115 V or N2 for 230 V) contacts.

#### Terminals #7: Dosing Contact

- This contact drives the dosing system according to the selected setpoint and dosing direction:
  - if "Acid" dosage is set, the relay is ON and dosing activated if measured value is higher than setpoint;
  - if "Alk" dosage is set, the relay is ON and dosing activated if measured value is lower than setpoint.

**Note:** The setpoint has a typical hysteresis value comparable to the meter's accuracy.

#### Terminals #8: Not Used

#### Overtime system: jumper (#9) and trimmer (#10)

- This system allows the user to set a maximum dosing period, by adjusting the rear trimmer from 5 (min) to approx. 30 (max) minutes.
- When the set time is exceeded, any dosing action stops, the LED indicator on the front panel will blink Red and the LCD will show the "TIMEOUT" warning message. To exit the overtime condition, set the **OFF/Auto/ON** switch to **OFF** position, and then to **Auto** again.

- For disabling the overtime feature, simply remove the jumper from the rear panel.

**Note:** The overtime system works only if the **OFF/Auto/ON** switch is in **Auto** position.

### OPERATING THE METER

Before proceeding make sure that:

- the meter is calibrated;
- the setpoint value has been properly adjusted;
- all rear panel wiring and selections are correct;
- the **OFF/Auto/ON** switch is in the desired position.

Install or immerse the electrode in the solution to be monitored, then press the **MEAS** key (if necessary).

The LCD will show the pH value. The LED indicator will light up Green when the meter is in measurement mode and dosing is not active, while it will light up Orange/Yellow for signaling that a dosing action is in progress.

### CALIBRATION

With meter in measurement mode, immerse electrode and Matching Pin (if available) in pH 7.01 buffer solution, shake briefly and wait for reading to stabilize. Adjust the **CAL** trimmer until "7.0 pH" is displayed on the LCD.

### SETPOINT

Press the **SET** key: the display will show the default or previously adjusted value, together with the "SET" indication. Using a small screwdriver adjust the **SET** trimmer until the desired setpoint value is displayed.

After 1 minute the meter automatically returns to the normal mode; if not, press the **MEAS** key.

Hanna Instruments reserves the right to modify the design, construction or appearance of its products without advance notice.