



Submerged Microfiltration Membrane Module

HYDRAsub®- MBR

HSM60 w/ HSE15

Module Specifications Configuration: Submerged Membrane

Fiber Orientation: Vertical Filtrate Flow: Bi-directional

Membrane Polymer: Polyvinylidene Flouride (PVDF)

Pore Size (nominal): 0.4 µm

Number of Elements in Module: 4 (15 m² each) 645 ft2 (60 m2) Nominal Membrane Area per Module: (2)- 2" MNPT Permeate Connections: (2)- 1 1/2" MNPT Air Connections: **Guide Pipe Connections:** (2)- to fit 2.5" pipes

Typical Dry Weight Typical Wet Weight HSM60-ES-HSE15 256 lbs (116 kg) 356 lbs (162 kg) HSM60-ES15-316 258 lbs (117 kg) 358 lbs (163 kg)

Operating **Specifications** Maximum Trans Membrane Pressure (Vacuum): -6 psig (-0.41 bar) Maximum Backwash Trans Membrane Pressure: 2 psig (0.14 bar) Maximum Instantaneous Chlorine Concentration: 5,000 ppm^a Maximum Chlorine Tolerance: 742,000 ppm-hrsb 8,000 - 12,000 mg/Lc MLSS Range:

41 - 104°F (5 - 40° C) Operating Temperature Range: Feed Water pH Range: 6.0 - 8.0

Cleaning pH Range: 1.0 - 11.0Operating Mode: Outside to Inside

Typical Process Conditions Operating Filtrate Flux†: 4-20 gfd (7-34 lmh) Peak Operating Flux†: 30 gfd (51 lmh) Chemically Enhanced Backwash (CEB) Flux: 2.4 gfd (4 lmh)

CEB Chemicals: NaOCI^d

Clean In Place (CIP) Flux: 2.4 gfd (4 lmh) CIP Chemicals: NaOCI or Citric Acidd

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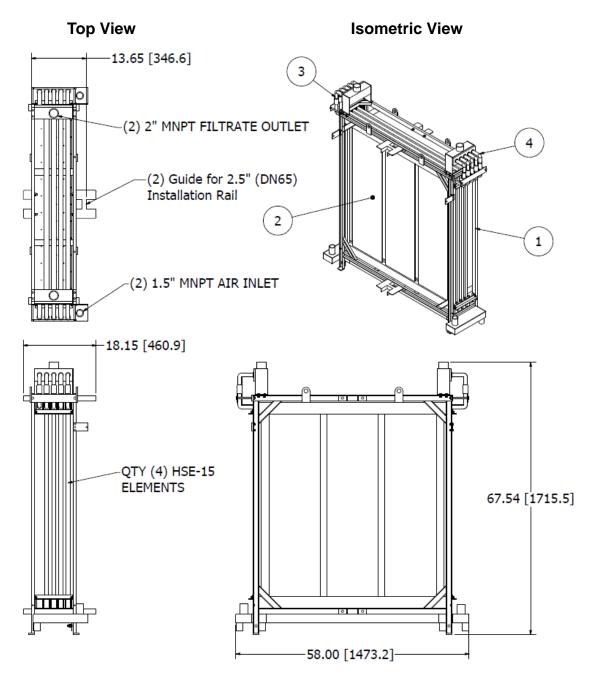
^{† -}Depends on temperature and application.

a -For a maximum of 2 hours. b- Maximum chemical tolerance for estimated life span of membrane

c -In membrane tank at steady state for municipal wastewater.
d- Refer to operating manual for chemical concentrations and cleaning frequencies.







Side View

Front View

| HYDRAsub-MBR Parts List to Order 60m ² w/ HSE15 | | | |
|--|-----|-----------------|---------------------------|
| Item # | Qty | Part Number | Description |
| 1 | 1 | HSC75-ES-HSE15* | HYDRAsub Cage SS304 |
| 2 | 4 | HSE15 | HYDRAsub Element |
| 3 | 8 | HSA25 | HYDRAsub Filtrate Adapter |
| 4 | 2 | HSAB25 | HYDRAsub Blank Adapter |

Note: Cage is made of 304 or 316 stainless steel. Connections are in English units. For more detailed drawings, contact Hydranautics.

*SS316 Cage part number - HSC75-ES15-316

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